



## College of Engineering & Technology

Department: Mechanical Engineering  
 Lecturer: Dr. Rola Afify  
 Course Code: ME464

Marks: 20  
 Time: 1.00 - 2.10  
 Date: 30/4/2013

Name: **Model Answer**

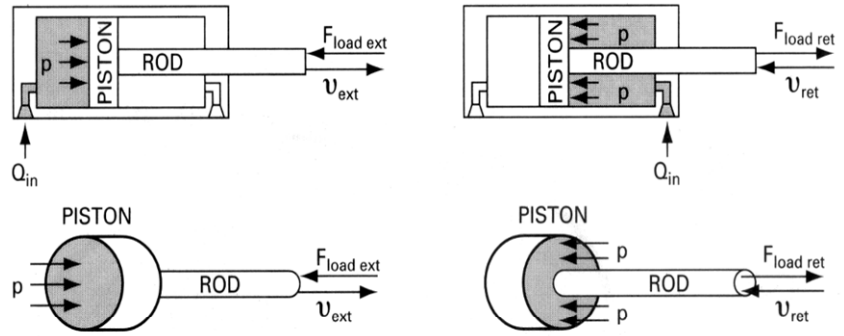
**Answer the following questions:**

**Question one (5 marks)**

Prove that:  $F_{ext} > F_{ret}$  &  $V_{ext} < V_{ret}$

$$v_{ext}(m/s) = \frac{Q_{in}(m^3/s)}{A_p(m^2)}$$

$$v_{ret}(m/s) = \frac{Q_{in}(m^3/s)}{(A_p - A_r)m^2}$$



Then  $V_{ext} < V_{ret}$

$$F_{ext}(N) = p (Pa) \times A_p(m^2)$$

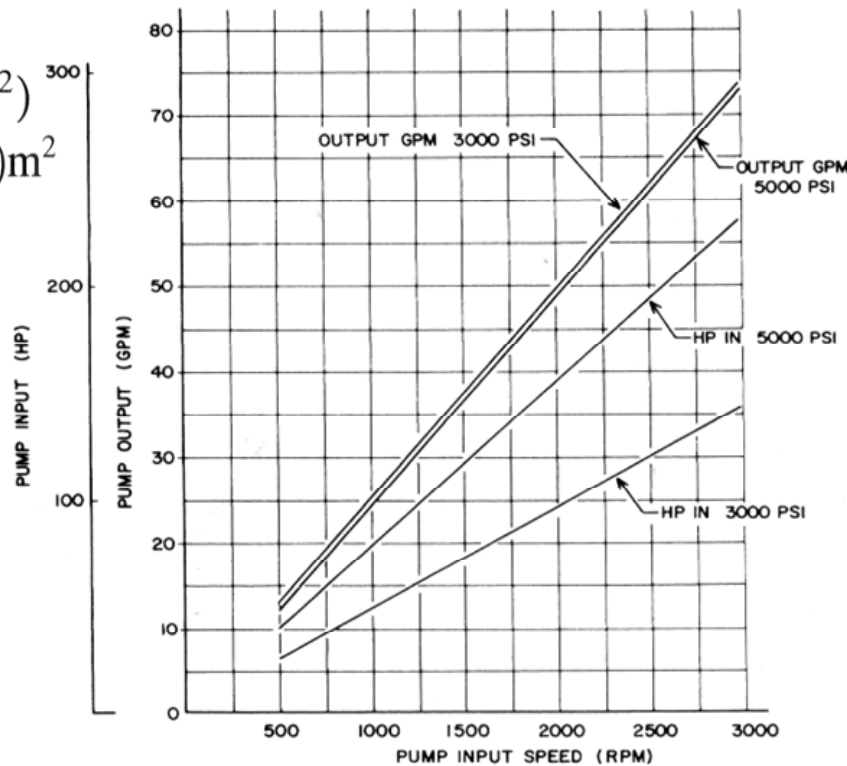
$$F_{ret}(N) = p (Pa) \times (A_p - A_r)m^2$$

Then  $F_{ext} > F_{ret}$

**Question two (10 marks)**

The shown graph gives the pump input horsepower (hp), and pump output flow (gpm) as a function of Pump speed, for pressure level of 3000 psi. The volumetric displacement of the pump is 6 in<sup>3</sup>/rev.

- i- Calculate the volumetric efficiency at the pressure level, at input power of 100 hp.
- ii- Calculate the mechanical efficiency at the pressure level, at 2000 rpm.



i-volumetric Efficiency =  $Q_A / Q_{th}$   
 $Q_{th} = V_D \times RPM$  &  $V_D = 6 \text{ in}^3/\text{rev}$

From the graph at 100 hp:

RPM = 2050

$$Q_A = 51 \text{ gpm} = 51 \times 3.78 \times 10^{-3} / 60 = 0.0032 \text{ m}^3/\text{s}$$

$$Q_{th} = 6 \times 2050 \times (2.54 \times 10^{-2})^3 / 60 = 0.0033 \text{ m}^3/\text{s}$$

$$\text{volumetric Efficiency} = 0.0032 / 0.0033 = 0.9696$$

ii- From the graph at 2000 RPM:

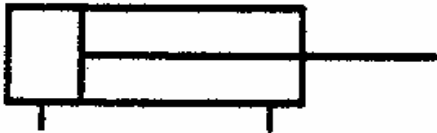
$$hp = 98 \text{ hp}$$

$$Q_{th} = 6 \times 2000 \times (2.54 \times 10^{-2})^3 / 60 = 0.00327 \text{ m}^3/\text{s}$$

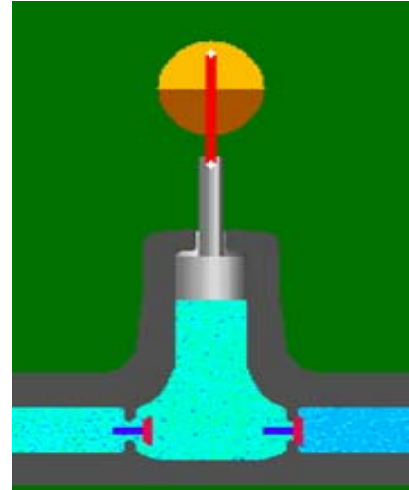
$$\text{Mechanical Efficiency} = P \times Q_{th} / hp = 3000 \times 0.0689 \times 10^5 \times 0.00327 / 98 \times 746 = 0.9245$$

**Question three (5 marks)**

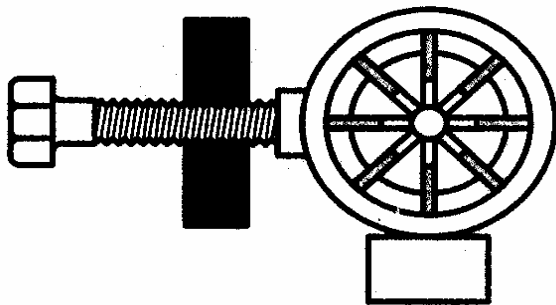
Write down the words that represent each of the following:



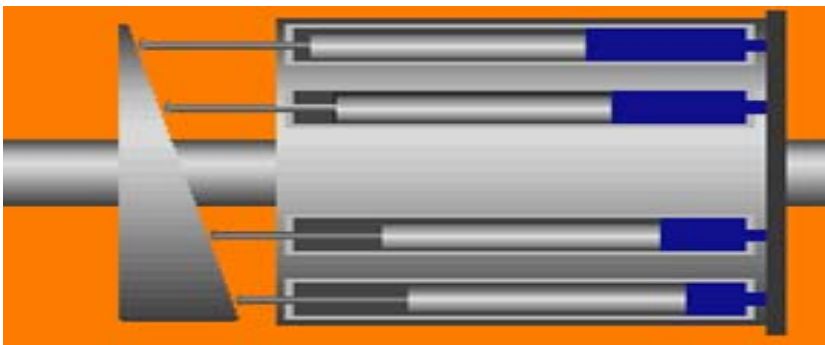
**Single-Acting Hydraulic Cylinder**



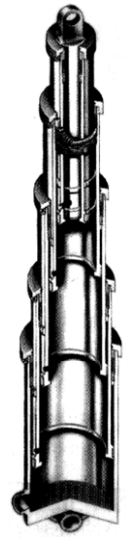
**Piston Pump**



**Variable Displacement Vane Pump**



**Swash Plate Design Axial Piston Pump**



**Telescopic cylinder**